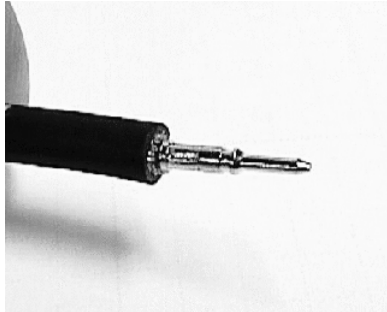
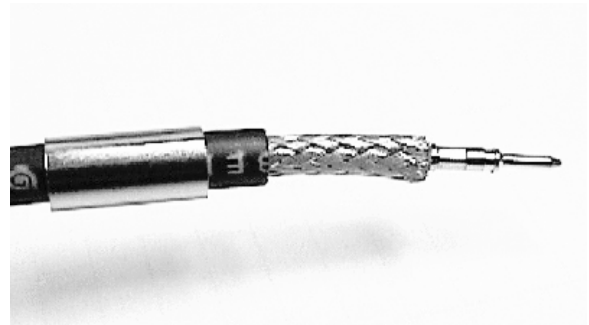


Installation of Coax Connectors with RCT-2 Crimp Tool



(1) Strip outer jacket, braid and inner insulation leaving 1/8" of center conductor exposed. Use .068" [smallest hex die] to crimp pin to center conductor. Position tool so that hex crimp will be right up against the flange at the left end of the pin.

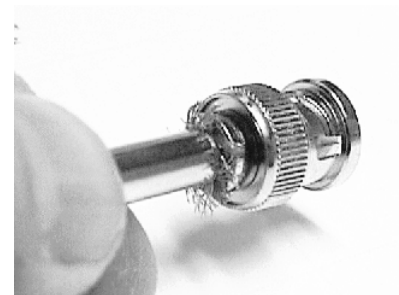
(2) Slip ferrule over end of coax and then strip away 1/2" additional outer jacket taking care to minimize damage to strands of shield braid.



(3) Push the center conductor into the connector body until you feel it "snap" in place. The center pin is properly seated when it is the tip is flush with the rim of the inner barrel as shown here.



(4) Slide ferrule up on exposed shield braid until end of ferrule compresses ends of braid tightly against the back of the connector body.



(5) Use .213" hex die in tool to put crimp over portion of ferrule that will capture braid wires against tailpiece of connector. Round end of die facing toward the coax cable. After crimping, trim free ends of braid with a knife.

